

# Technical Data Sheet

## Multidraw 73

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### Product description

- non water-miscible punching and drawing oil
- mixture of paraffinic hydrocarbons
- transparent
- odour-neutral
- evaporates residue-free

### Characteristics

Density/15°C / DIN 51 757:	760 kg/m <sup>3</sup>
Flash point (Pensky-Martens) / DIN EN ISO 2719:	> 61 °C
Evaporation rate (Ether=1) / DIN 53 170:	100

### Application

**Multidraw 73** is used for processing alu-profiles (e.g. in Rapid-machining centres) for the fabrication of windows and doors. The product is also used for punching non-ferrous heavy metals as well as zinc coated steel of lower material thicknesses.

**Multidraw 73** is used pure or mixed with Multidraw AL 25.  
Due to its good evaporation rate **Multidraw 73** evaporates very fast and without residues.

### Technical protective measures

The product evaporates and can develop inflammable mixtures above the flash point.

When using this product, it has to be assured that a self or external inflammation due to the formation of aerosols is not possible!

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