

# Technical Data Sheet

## Multicut Spezial 20

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### Product description

- non water-miscible low-viscous cutting oil
- based on mineral oils with low aromatic content and low tendency to cause mist
- contains native and derivatized fatty components
- with sulphurous additives
- free of chlorine and zinc containing additives
- corresponds the requirements of the negative lists known to us

### Characteristics

Colour / DIN ISO 2049:	lighter 1.5
Density/15°C / DIN 51 757:	870 kg/m <sup>3</sup>
Viscosity/40°C / DIN 51 562:	21.5 mm <sup>2</sup> /s
Flash point (Cleveland) / DIN ISO 2592:	> 175 °C

### Application

**Multicut Spezial 20** is mostly universally suitable for chip removing processes of free cutting mild steel, case-hardened and tempering steel as well as non-ferrous heavy and light metals. The low viscosity guarantees a high rinsing and cooling effect.

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