

Technical Data Sheet

Multicut Standard 30

Product description

- non water-miscible cooling lubricant
- low aromatic content
- low tendency to cause mist
- free of chlorine
- free of phosphor and sulphur
- corresponds to the requirements of the negative lists known to us

Characteristics

Colour / DIN ISO 2049:	lighter 1.5
Density/15°C / DIN EN ISO 12185:	870 kg/m ³
Viscosity/40°C / ASTM D 7042 :	30 mm ² /s
Flash point (Cleveland) / DIN ISO 2592:	> 185 °C

Application

Multicut Standard 30 is suitable for machining non-ferrous heavy and light metals as well as free-cutting steels and constructional steels up to a tensile strength of approx. 500 N/mm².

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