

Technical Data Sheet

Multidraw CF 4

Product description

- non water-miscible, highly alloyed drawing and punching oil
- on the basis of mixed basic mineral oils
- contains special high pressure additives and modified fatty components
- as well as anti-corrosion and oxidation protection additives
- excellent adhesive and wetting capacity

Characteristics

Colour / DIN ISO 2049:	lighter 6.5
Density/15°C / DIN EN ISO 12185:	930 kg/m ³
Viscosity/40°C / ASTM D 7042 :	41 mm ² /s

Application

Multidraw CF 4 is suitable for chipless forming of all kinds of sheet steel, also for stainless qualities. Chlorine containing qualities can often be replaced by this product. **Multidraw CF 4** offers good corrosion protection for a long storage period under appropriate storage conditions.

The product is only suitable to a limited extent for non-ferrous heavy metals.

Multidraw CF 4 can be applied manually as well as by automatic rolling or spraying systems.

Degreasing

The degreasing can be done by aqueous-alkaline cleaners as well as with organic solvents without any problems.

Storage

Recommended storing temperature: +5 up to +40°C.

95151

04/2017-95151-5

The statements made in this publication are according to our present knowledge. They do not absolve the user from own examinations. A legally binding assurance of certain properties or suitability for a specific use can not be derived from our statements. Possibly existing laws and regulations concerning the handling and use of our products have to be observed by the receiver of our products himself.

1 / 1