

Technical Data Sheet

Multicut Super 30

Product description

- non water-miscible metalworking oil
- on the basis of mineral oils low in aromatics and mist formation
- free of chlorine
- zinc-containing
- contains native greasing agents
- with sulphurous and phosphorous high pressure additives

Characteristics

Colour / DIN ISO 2049:	lighter 4.0
Density/15°C / DIN EN ISO 12185:	880 kg/m ³
Viscosity/40°C / ASTM D 7042 :	32 mm ² /s
Flash point (Cleveland) / DIN ISO 2592:	> 210 °C

Application

Multicut Super 30 is used for machining of free cutting mild steels as well as case-hardened and tempering steels and non-ferrous heavy metals. Due to special components good results are also achieved when machining aluminium. **Multicut Super 30** is successfully used for turning, e.g. in multi spindle automatic lathes. Furthermore, the product is suitable as drawing and punching oil up to medium forming operations.

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