

# Technical Data Sheet

## Multicut Stamp Extra 40

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### Product description

- high-alloyed punching and precision cutting oil
- non water-miscible
- contains native fatty oil
- with sulphurous and phosphorous EP additives
- chlorine-free

### Characteristics

Colour / DIN ISO 2049:	lighter 3.5
Density/15°C / DIN EN ISO 12185:	960 kg/m <sup>3</sup>
Viscosity/40°C / ASTM D 7042 :	40 mm <sup>2</sup> /s
Flash point (Cleveland) / DIN ISO 2592:	> 180 °C

### Application

**Multicut Stamp Extra 40** is a chlorine-free high-performance cutting oil for punching and precision cutting. Due to the use of high-performance additives the product can be used for processing high-alloyed steels with higher material thicknesses and demanding part geometries.

In many cases chlorine-containing cutting oils can be substituted by **Multicut Stamp Extra 40**.

**Multicut Stamp Extra 40** is not suitable for processing non-ferrous heavy metals or non-ferrous heavy metal containing materials.

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