

Technical Data Sheet

Multicut Stamp CF 140

Product description

- high-alloyed punching and precision cutting oil
- non water-miscible
- contains synthetic and native fatty components
- with sulphurous and phosphorous EP additives
- chlorine-free

Characteristics

Colour / DIN ISO 2049:	lighter 7.5
Density/15°C / DIN EN ISO 12185:	980 kg/m ³
Viscosity/40°C / ASTM D 7042 :	140 mm ² /s
Flash point (Cleveland) / DIN ISO 2592:	190 °C

Application

Multicut Stamp CF 140 is a high-performance cutting oil, free of chlorine, for punching and precision cutting of steels with a thickness up to 8 mm. Due to the use of high-performance additives the product can be used for processing high-alloyed steels with higher material thicknesses and most difficult part geometries. In many cases chlorine-containing cutting oils can be substituted by **Multicut Stamp CF 140**.

Multicut Stamp CF 140 is not suitable for processing non-ferrous heavy metals or non-ferrous heavy metal containing materials.

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04/2017-27050-5

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