

Technical Data Sheet

Multidraw ST 10 Extra

Product description

- non water-miscible special drawing oil
- on the basis of paraffinic base oils
- with sulphurous active agents
- contains a high level of special high pressure additives for maximum drawing performance

Characteristics

Colour / DIN ISO 2049:	lighter 1.5
Density/15°C / DIN EN ISO 12185:	860 kg/m ³
Viscosity/40°C / ASTM D 7042 :	10 mm ² /s
Flash point (Cleveland) / DIN ISO 2592:	> 120 °C

Application

Multidraw ST 10 Extra is a special drawing oil for machining stainless steel wires of hard alloys in the superfine drawing (e.g. titanium containing stainless steel alloys). It is suitable for high drawing speeds on wire drawing machines. The product is not suitable for non-ferrous heavy metals.

Multidraw ST 10 Extra is characterized by its outstanding lubrication performance and guarantees high tool life.

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