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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

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1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Water-soluble cooling lubricant.

1.3. Details of the supplier of the safety data sheet

Company name:	Zeller+Gmelin GmbH & Co. KG	
Street:	Schlossstr. 20	
Place:	D-73054 Eislingen	
Telephone:	+49 (0) 7161 / 802-0	Telefax: +49 (0) 7161 / 802-290
e-mail:	info@zeller-gmelin.de	
Contact person:	Uwe Allmendinger	Telephone: +49 (0) 7161 / 802-297
e-mail:	produktsicherheit@zeller-gmelin.de	
Internet:	www.zeller-gmelin.de	
Responsible Department:	Produktsicherheit / Product Safety	

1.4. Emergency telephone number:Germany: +49 (0) 7161 / 802-400
In England and Wales: NHS Direct: 0845 4647 or 111 In Scotland: NHS 24 - 08454 24 24 24 In Republic of Ireland: 01 809 2166**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Regulation (EC) No. 1272/2008**

Hazard categories:

Serious eye damage/eye irritation: Eye Irrit. 2

Respiratory or skin sensitisation: Skin Sens. 1

Hazardous to the aquatic environment: Aquatic Chronic 3

Hazard Statements:

Causes serious eye irritation.

May cause an allergic skin reaction.

Harmful to aquatic life with long lasting effects.

2.2. Label elements**Regulation (EC) No. 1272/2008****Hazard components for labelling**

1,2-benzisothiazol-3(2H)-one

Signal word: Warning**Pictograms:****Hazard statements**

H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

Results of PBT and vPvB assessment: not applicable.

SECTION 3: Composition/information on ingredients
3.2. Mixtures
Chemical characterization

Mineral oil-based mixture. Mineral oil with DMSO extract < 3 % as measured by IP 346.

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification according to Regulation (EC) No. 1272/2008 [CLP]			
122-99-6	2-phenoxyethanol			5 - < 10 %
	204-589-7	603-098-00-9	01-2119488943-21	
	Acute Tox. 4, Eye Irrit. 2; H302 H319			
68608-26-4	sulfonic acids, petroleum, sodium salts			2.5 - < 5 %
	271-781-5		01-2119527859-22	
	Eye Irrit. 2; H319			
57635-48-0	glycolic acid ethoxylate oleyl ether			1 - < 2.5 %
	946-061-5		01-2120739623-52	
	Eye Dam. 1, Aquatic Chronic 2; H318 H411			
90-43-7	2-phenylphenol (ISO)			1 - < 2.5 %
	201-993-5	604-020-00-6	01-2119511183-53	
	Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, Aquatic Acute 1, Aquatic Chronic 1; H315 H319 H335 H400 H410			
2634-33-5	1,2-benzisothiazol-3(2H)-one			0.1 - < 0.3 %
	220-120-9	613-088-00-6		
	Acute Tox. 4, Skin Irrit. 2, Eye Dam. 1, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 2; H302 H315 H318 H317 H400 H411			

Full text of H and EUH statements: see section 16.

SECTION 4: First aid measures
4.1. Description of first aid measures
General information

When in doubt or if symptoms are observed, get medical advice. If unconscious place in recovery position and seek medical advice. Remove contaminated, saturated clothing immediately.

After inhalation

Remove casualty to fresh air and keep warm and at rest.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap.

After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Let water be drunken in little sips (dilution effect). Call a physician immediately. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

When in doubt or if symptoms are observed, get medical advice.

4.3. Indication of any immediate medical attention and special treatment needed

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No information available.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

alcohol resistant foam, Extinguishing powder, Carbon dioxide (CO₂).

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide Carbon dioxide (CO₂). Do not inhale explosion and combustion gases.

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water. Do not allow to enter into soil/subsoil.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Clean contaminated articles and floor according to the environmental legislation.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

See protective measures under point 7 and 8.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Use personal protection equipment. Do not eat, drink or smoke when using this product. Provide fresh air. Handle and open container with care. Conditions to avoid: generation/formation of aerosols.

Advice on protection against fire and explosion

No special measures are necessary.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Protect against: Frost. Keep away from heat. Protect against direct sunlight. Keep container tightly closed in a cool, well-ventilated place.

7.3. Specific end use(s)

Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
122-99-6	2-phenoxyethanol			
Consumer DNEL, long-term		oral	systemic	17,43 mg/kg bw/day
Consumer DNEL, acute		oral	systemic	17,43 mg/kg bw/day
Worker DNEL, long-term		inhalation	systemic	8,07 mg/m ³
Worker DNEL, long-term		inhalation	local	8,07 mg/m ³
Consumer DNEL, long-term		inhalation	local	2,5 mg/m ³
Consumer DNEL, acute		inhalation	local	2,5 mg/m ³
Worker DNEL, long-term		dermal	systemic	34,72 mg/kg bw/day
57635-48-0	glycolic acid ethoxylate oleyl ether			
Worker DNEL, long-term		inhalation	systemic	294 mg/m ³
Worker DNEL, long-term		dermal	systemic	2080 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	84 mg/m ³
Consumer DNEL, long-term		dermal	systemic	1250 mg/kg bw/day
Consumer DNEL, long-term		oral	systemic	25 mg/kg bw/day
90-43-7	2-phenylphenol (ISO)			
Consumer DNEL, long-term		oral	systemic	0,4 mg/kg bw/day
Worker DNEL, long-term		inhalation	systemic	19,25 mg/m ³
Worker DNEL, long-term		dermal	systemic	21,84 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	1,2 mg/m ³
Consumer DNEL, long-term		dermal	systemic	0,4 mg/kg bw/day

PNEC values

CAS No	Substance	Environmental compartment	Value
122-99-6	2-phenoxyethanol		
Freshwater			0,943 mg/l
Marine water			0,0973 mg/l
Freshwater sediment			7,23666 mg/kg
Marine sediment			0,8237 mg/kg
Soil			1,26 mg/kg
57635-48-0	glycolic acid ethoxylate oleyl ether		
Freshwater			0,0016 mg/l
Marine water			0,00016 mg/l
Freshwater sediment			1,46 mg/kg
Marine sediment			0,146 mg/kg
Soil			0,292 mg/kg
90-43-7	2-phenylphenol (ISO)		
Marine water			0,00009 mg/l
Freshwater sediment			0,1284 mg/l
Marine sediment			0,01284 mg/kg
Soil			2,5 mg/kg

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8.2. Exposure controls**Appropriate engineering controls**

See chapter 7. No additional measures necessary.

Protective and hygiene measures

When using do not eat, drink, smoke, sniff.

Eye/face protection

Eye glasses with side protection.

Hand protection

Wear suitable gloves. Recommended glove articles: DIN EN 374. Suitable material: NBR (Nitrile rubber). Breakthrough time (maximum wearing time): > 480 min (Thickness of the glove material: 0.4 mm). Breakthrough times and swelling properties of the material must be taken into consideration. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Skin protection

Protective clothing.

Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required. When splashes or fine mist form, a permitted breathing apparatus suitable for these purposes must be used. Suitable respiratory protection apparatus: Filtering Half-face mask (DIN EN 149), e.g. FFA P / FFP3.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state:	Liquid
Colour:	brown
Odour:	characteristic

pH-Value (at 20 °C):

Test method
9,5 DIN 51369 (50 g/L)**Changes in the physical state**

Melting point: not determined

Initial boiling point and boiling range: not determined

Pour point: not determined

Flash point: not applicable

Lower explosion limits: 0,6 vol. %

Upper explosion limits: 6,5 vol. %

Ignition temperature: not determined

Decomposition temperature: No information available.

Vapour pressure: ca. 23 (H₂O) hPa

(at 20 °C)

Density (at 15 °C): 0,97 g/cm³ DIN EN ISO 12185

Water solubility: miscible

Partition coefficient: not determined

Viscosity / dynamic: not determined

Viscosity / kinematic: 93 mm²/s ASTM D 7042
(at 20 °C)

Flow time: not determined

Vapour density: not determined

Evaporation rate: not determined

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9.2. Other information

No information available.

SECTION 10: Stability and reactivity
10.1. Reactivity

No information available.

10.2. Chemical stability

No information available.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Heat.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

No information available.

SECTION 11: Toxicological information
11.1. Information on toxicological effects
Acute toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
122-99-6	2-phenoxyethanol				
	oral	LD50 mg/kg	1850	Rat	
	dermal	LD50 mg/kg	>2000	Rabbit	
57635-48-0	glycolic acid ethoxylate oleyl ether				
	oral	LD50 mg/kg	> 2000	Rat	
90-43-7	2-phenylphenol (ISO)				
	oral	LD50 mg/kg	2980	Rat	
2634-33-5	1,2-benzisothiazol-3(2H)-one				
	oral	ATE mg/kg	500		

Irritation and corrosivity

Causes serious eye irritation.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Sensitising effects

May cause an allergic skin reaction. (1,2-benzisothiazol-3(2H)-one)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

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Aspiration hazard

Based on available data, the classification criteria are not met.

Practical experience
Other observations

Keeping to the general worker's protection rules and the industrial hygienics, there is no risk in handling this product through the personnel.

SECTION 12: Ecological information
12.1. Toxicity

There are no data available on the mixture itself.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
57635-48-0	glycolic acid ethoxylate oleyl ether					
	Acute fish toxicity	LC50 9,1 mg/l	96 h			OECD 203
	Acute algae toxicity	ErC50 5,2 mg/l	72 h			OECD 201
	Acute crustacea toxicity	EC50 1,6 mg/l	48 h			OECD 202
90-43-7	2-phenylphenol (ISO)					
	Acute fish toxicity	LC50 4 mg/l	96 h	Oncorhynchus mykiss (Rainbow trout)		
	Acute algae toxicity	ErC50 1,35 mg/l	72 h			
	Acute crustacea toxicity	EC50 2,7 mg/l	48 h	Daphnia magna (Big water flea)		

12.2. Persistence and degradability

There are no data available on the mixture itself.

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
57635-48-0	glycolic acid ethoxylate oleyl ether			
	Biodegradation: OECD 301B	> 70 %	28	
	Readily biodegradable (according to OECD criteria).			
90-43-7	2-phenylphenol (ISO)			
	Degree of elimination:	75 %	28	OECD 301D/ EEC 92/69/V, C.4-E

12.3. Bioaccumulative potential

There are no data available on the mixture itself.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
122-99-6	2-phenoxyethanol	1,16
57635-48-0	glycolic acid ethoxylate oleyl ether	4,77
90-43-7	2-phenylphenol (ISO)	3

BCF

CAS No	Chemical name	BCF	Species	Source
90-43-7	2-phenylphenol (ISO)	22		

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

No data available

12.6. Other adverse effects

No data available

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SECTION 13: Disposal considerations**13.1. Waste treatment methods****Advice on disposal**

Do not allow to enter into surface water or drains. This material and its container must be disposed of in a safe way. Waste disposal according to EC directives 75/442/EEC and 91/689/EEC in the corresponding versions, covering waste and dangerous waste.

Waste disposal number of waste from residues/unused products

120107 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; mineral-based machining oils free of halogens (except emulsions and solutions); hazardous waste

Waste disposal number of used product

120109 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; machining emulsions and solutions free of halogens; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled. Consult the appropriate local waste disposal expert about waste disposal.

SECTION 14: Transport information**Land transport (ADR/RID)**

14.1. UN number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Marine transport (IMDG)

14.1. UN number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.
Marine pollutant: NO

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: no

14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No data available

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

2010/75/EU (VOC): 0 %
Information according to 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)
(SEVESO III):

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National regulatory information

Water contaminating class (D): 1 - slightly water contaminating

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information
Changes

This data sheet contains changes from the previous version in section(s): 2,3,9,11,15.

Abbreviations and acronyms

ADR: Accord européen relatif au transport international des marchandises dangereuses par route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement concernant le transport international ferroviaire des marchandises dangereuses (Regulations concerning the International Carriage of Dangerous Goods by Rail)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

ICAO: International Civil Aviation Organization

CAS: Chemical Abstracts Service (a division of the American Chemical Society)

DNEL/DMEL: Derived No-Effect Level / Derived Minimal Effect Level

PNEC: Predicted No Effect Concentration

WEL (UK): Workplace Exposure Limits

TWA (EC): Time-Weighted Average

STEL (EC): Short Term Exposure Limit

ATE: Acute Toxicity Estimate

LD50: Lethal Dose, 50% (median lethal dose)

LC50: Lethal Concentration, 50% (median lethal concentration)

EC50: half maximal Effective Concentration

ErC50: EC50 in terms of reduction of growth rate

AwSV: Verordnung über Anlagen zum Umgang mit wassergefährdenden Stoffen

VwVwS: Verwaltungsvorschrift wassergefährdende Stoffe

Classification for mixtures and used evaluation method according to Regulation (EC) No. 1272/2008 [CLP]

Classification	Classification procedure
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
Aquatic Chronic 3; H412	Calculation method

Relevant H and EUH statements (number and full text)

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Further Information

Safety Data Sheet according to COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

 The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing,

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the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)