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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

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1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Water-soluble cooling lubricant.

1.3. Details of the supplier of the safety data sheet

Company name:	Zeller+Gmelin GmbH & Co. KG	
Street:	Schlossstr. 20	
Place:	D-73054 Eislingen	
Telephone:	+49 (0) 7161 / 802-0	Telefax: +49 (0) 7161 / 802-290
e-mail:	info@zeller-gmelin.de	
Contact person:	Uwe Allmendinger	Telephone: +49 (0) 7161 / 802-297
e-mail:	produktsicherheit@zeller-gmelin.de	
Internet:	www.zeller-gmelin.de	
Responsible Department:	Produktsicherheit / Product Safety	

1.4. Emergency telephone number:Germany: +49 (0) 7161 / 802-400
In England and Wales: NHS Direct: 0845 4647 or 111 In Scotland: NHS 24 -
08454 24 24 24 In Republic of Ireland: 01 809 2166**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Regulation (EC) No. 1272/2008**

Hazard categories:

Respiratory or skin sensitisation: Skin Sens. 1

Hazard Statements:

May cause an allergic skin reaction.

2.2. Label elements**Regulation (EC) No. 1272/2008****Hazard components for labelling**

ethylenediamine

Signal word: Warning**Pictograms:****Hazard statements**

H317 May cause an allergic skin reaction.

Precautionary statements

P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	IF ON SKIN: Wash with plenty of water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

Results of PBT and vPvB assessment: not applicable.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Aqueous mixture.

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Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification according to Regulation (EC) No. 1272/2008 [CLP]			
111-42-2	2,2'-iminodiethanol (neutralized)			2.5 - < 5 %
	203-868-0	603-071-00-1	01-2119488930-28	
	Acute Tox. 4, Skin Irrit. 2, Eye Dam. 1, STOT RE 2, Aquatic Chronic 3; H302 H315 H318 H373 H412			
107-15-3	ethylenediamine (neutralized)			2.5 - < 5 %
	203-468-6	612-006-00-6	01-2119480383-37	
	Flam. Liq. 3, Acute Tox. 3, Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Resp. Sens. 1B, Skin Sens. 1B, Aquatic Chronic 3; H226 H311 H332 H302 H314 H334 H317 H412			
68920-66-1	alcohols, C16-18 and C18-unsaturated, ethoxylated (10-14 EO)			1 - < 2.5 %
	500-236-9			
	Skin Irrit. 2, Aquatic Chronic 3; H315 H412			

Full text of H and EUH statements: see section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

When in doubt or if symptoms are observed, get medical advice. If unconscious place in recovery position and seek medical advice. Remove contaminated, saturated clothing immediately.

After inhalation

Remove casualty to fresh air and keep warm and at rest.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap.

After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Let water be drunken in little sips (dilution effect). Call a physician immediately. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

When in doubt or if symptoms are observed, get medical advice.

4.3. Indication of any immediate medical attention and special treatment needed

No information available.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

alcohol resistant foam, Extinguishing powder, Carbon dioxide (CO₂).

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide Carbon dioxide (CO₂). Do not inhale explosion and combustion gases.

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water. Do not allow to enter into soil/subsoil.

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SECTION 6: Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Clean contaminated articles and floor according to the environmental legislation.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

See protective measures under point 7 and 8.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Advice on safe handling

Use personal protection equipment. Do not eat, drink or smoke when using this product. Provide fresh air. Handle and open container with care. Conditions to avoid: generation/formation of aerosols.

Advice on protection against fire and explosion

No special measures are necessary.

7.2. Conditions for safe storage, including any incompatibilities
Requirements for storage rooms and vessels

Protect against: Frost. Keep away from heat. Protect against direct sunlight. Keep container tightly closed in a cool, well-ventilated place.

7.3. Specific end use(s)

Observe technical data sheet.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
56-81-5	Glycerol, mist	-	10		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL

8.2. Exposure controls
Appropriate engineering controls

See chapter 7. No additional measures necessary.

Protective and hygiene measures

When using do not eat, drink, smoke, sniff.

Eye/face protection

Eye glasses with side protection.

Hand protection

Wear suitable gloves. Recommended glove articles: DIN EN 374. Suitable material: NBR (Nitrile rubber). Breakthrough time (maximum wearing time): > 480 min (Thickness of the glove material: 0.4 mm). Breakthrough times and swelling properties of the material must be taken into consideration. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Skin protection

Protective clothing.

Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required. When splashes

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or fine mist form, a permitted breathing apparatus suitable for these purposes must be used. Suitable respiratory protection apparatus: Filtering Half-face mask (DIN EN 149), e.g. FFA P / FFP3.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state:	Liquid
Colour:	yellow-brown
Odour:	characteristic

pH-Value (at 20 °C):

Test method
8,4 DIN 51369 (100 g/L)

Changes in the physical state

Melting point:	not determined
Initial boiling point and boiling range:	not determined
Pour point:	not applicable
Flash point:	not applicable
Lower explosion limits:	not applicable
Upper explosion limits:	not applicable
Ignition temperature:	not determined
Decomposition temperature:	No information available.
Vapour pressure:	not determined
Density (at 15 °C):	1,06 g/cm ³ DIN EN ISO 12185
Water solubility:	completely miscible
Partition coefficient:	not determined
Viscosity / dynamic:	not determined
Viscosity / kinematic:	not determined
Flow time:	not determined
Vapour density:	not determined
Evaporation rate:	not determined

9.2. Other information

No information available.

SECTION 10: Stability and reactivity**10.1. Reactivity**

No information available.

10.2. Chemical stability

No information available.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Heat.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

No information available.

SECTION 11: Toxicological information

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11.1. Information on toxicological effects
Acute toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name					
	Exposure route	Dose		Species	Source	Method
111-42-2	2,2'-iminodiethanol (neutralized)					
	oral	LD50 mg/kg	676	Rat		
	dermal	LD50 mg/kg	8328	Rabbit		
107-15-3	ethylenediamine (neutralized)					
	oral	LD50 mg/kg	1200	Rat	GESTIS	
	dermal	ATE mg/kg	300			
	inhalative vapour	ATE	11 mg/l			
	inhalative aerosol	ATE	1,5 mg/l			

Irritation and corrosivity

Based on available data, the classification criteria are not met.

Sensitising effects

May cause an allergic skin reaction. (ethylenediamine (neutralized))

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Practical experience
Other observations

Keeping to the general worker's protection rules and the industrial hygienics, there is no risk in handling this product through the personnel.

SECTION 12: Ecological information
12.1. Toxicity

There are no data available on the mixture itself.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
68920-66-1	alcohols, C16-18 and C18-unsaturated, ethoxylated (10-14 EO)					
	Acute fish toxicity	LC50 mg/l	1,26	96 h		

12.2. Persistence and degradability

There are no data available on the mixture itself.

CAS No	Chemical name				
	Method	Value	d	Source	
	Evaluation				
68920-66-1	alcohols, C16-18 and C18-unsaturated, ethoxylated (10-14 EO)				
	Biodegradation	77 %			
	Readily biodegradable (according to OECD criteria).				
	Chemical oxygen demand (COD)	2150 mg/g			

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12.3. Bioaccumulative potential

There are no data available on the mixture itself.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
111-42-2	2,2'-iminodiethanol (neutralized)	-1,43
107-15-3	ethylenediamine (neutralized)	-2,04

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

No data available

12.6. Other adverse effects

No data available

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Advice on disposal**

Do not allow to enter into surface water or drains. This material and its container must be disposed of in a safe way. Waste disposal according to EC directives 75/442/EEC and 91/689/EEC in the corresponding versions, covering waste and dangerous waste.

Waste disposal number of waste from residues/unused products

120109 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; machining emulsions and solutions free of halogens; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled. Consult the appropriate local waste disposal expert about waste disposal.

SECTION 14: Transport information**Land transport (ADR/RID)**

14.1. UN number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Marine transport (IMDG)

14.1. UN number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.
Marine pollutant: NO

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: no

14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No data available

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SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

2010/75/EU (VOC): 0 %

National regulatory information

Water contaminating class (D): 1 - slightly water contaminating

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information**Changes**

This data sheet contains changes from the previous version in section(s): 2,3,4,5,6,7,8,9,10,11,12,13,14,15.

Abbreviations and acronyms

ADR: Accord européen relatif au transport international des marchandises dangereuses par route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement concernant le transport international ferroviaire des marchandises dangereuses (Regulations concerning the International Carriage of Dangerous Goods by Rail)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

ICAO: International Civil Aviation Organization

CAS: Chemical Abstracts Service (a division of the American Chemical Society)

DNEL/DMEL: Derived No-Effect Level / Derived Minimal Effect Level

PNEC: Predicted No Effect Concentration

WEL (UK): Workplace Exposure Limits

TWA (EC): Time-Weighted Average

STEL (EC): Short Term Exposure Limit

ATE: Acute Toxicity Estimate

LD50: Lethal Dose, 50% (median lethal dose)

LC50: Lethal Concentration, 50% (median lethal concentration)

EC50: half maximal Effective Concentration

ErC50: EC50 in terms of reduction of growth rate

VwVwS: Verwaltungsvorschrift wassergefährdende Stoffe

Relevant H and EUH statements (number and full text)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Further Information

Safety Data Sheet according to COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

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(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)