

SCHULER HYDROFORMING GMBH & CO. KG · D-57234 WILNSDORF

Zeller + Gmelin GmbH & Co
z.H. Dr. Rolf Zimmermann
Schlossstraße 20
D 73054 Eisingen

| YOUR REFERENCE | OUR REFERENCE | DIRECT LINE | DATE |
|----------------|---------------|-------------|------------|
| | BAS | 225 | 26.07.2006 |

Approval Zeller + Gmelin MULTIDRAW HYDROFLUID THS

Dear Dr: Zimmermann,

The product MULTIDRAW HYDROFLUID THS has been successfully tested and used in our in-house prototyping press for a period of 6 months.

We regard MULTIDRAW HYDROFLUID THS as a suitable water-based hydroforming pressure fluid for Schuler Hydroforming closing devices and have thus issued a corresponding approval.

Due to our experience concerning service life and lubricating of hydroforming pressure fluid we recommend a minimum hydroforming pressure fluid concentration of 7%.

The overall process compatibility should nevertheless be tested on a case by case basis.

We hope the above information is of any help to you.

Best Regards

Schuler Hydroforming GmbH & Co. KG


ppa. Dr. Matthias Prier


i. A. Matthias Baszczok